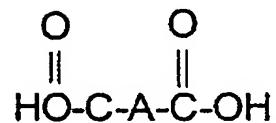


Abstract

The present invention relates to carboxylic esters based on
5 2-hydroxymethylnorbornane and on aliphatic dicarboxylic acids of the
formula



10 where A is $-(\text{CH}_2)_x-$ and where x = from 1 to 10, and to a process for their preparation, and also to their use as lubricants or plasticizers for thermoplastics.